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# Adsorption of Acid Orange 7 in Aqueous Solution by Biochar from Peanut Shell Supported with Clay Mineral Kaolinite

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### ABSTRACT

Biochar was prepared from the peanut shell. Then, it was mixed with the clay mineral kaolinite and stirred under the magnetic stirrer. The biochar derived from peanut shell supported with clay mineral kaolinite (B@K) was obtained. Adsorption experiments of dye Acid Orange 7 by B@K were conducted. The characteristics of B@K were determined by the elemental analyzer, specific surface area meter, scanning electron microscopy, transmission electron microscopy, Fourier transform infrared spectroscopy, X-ray photoelectron spectrometer and the model axis-HS. The experimental results showed that a large number of oxygen-containing functional groups appear on the surface of B@K, which is beneficial for binding dye ions. The adsorption process fits well with the pseudo-second-order kinetic model. It indicated that the adsorption process was both physical adsorption and chemical adsorption. Chemical adsorption is the main adsorption process. Langmuir isotherm model can better describe the adsorption process.

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#### INTRODUCTION

With the development of the printing and dyeing industry, a large number of dyes in China will be applied to many plants every year (Hu et al. 2017a). Therefore, it also produces a large amount of dye wastewater into the environment. The printing and dyeing wastewater is one of the most difficult to be treated among the industrial wastewaters at present. The printing and dyeing wastewater has large water volume, high organic matter content, complex composition, difficult to be degraded, and so on (Hu et al. 2017b, Qiu et al. 2018). Moreover, dye wastewater concentration in a water body usually remains low, which will cause the destruction of the water system for the decreasing of the water transmittance by the dye wastewater (Hu et al. 2017c). Additionally, the products of dye wastewater degraded are mainly carcinogenic aromatic compounds. Effective treatment of this kind of wastewater will be very urgent (Rafatullah et al. 2010, Louis et al. 2018).

At present, the treatment methods of dye wastewater mainly include physico-chemical and biological methods (Hu et al. 2013). Among these methods, adsorption using activated carbon as an adsorbent is a commonly used treatment method for removing organic dyes in water. However, the high cost of activated carbon limits its application widely. Therefore, research on adsorbent containing lower costs and higher efficiency treatment is widely concerned by many researchers (Lu et al. 2012).

As a new type of efficient and inexpensive adsorbent, biochar is a better material. Biochar is a highly aromatized structure, and carboxyl group, phenolic hydroxyl group, carbonyl group and acid anhydride appear on the surface of biochar. Because of these structural characteristics, biochar is a good adsorption material. Raw materials for the preparation of biochar are very extensive (Kennedy et al. 2007, Wu 2007, Ling et al. 2011, Pardieu et al. 2016, Lefebvre et al. 2017). At present, the agricultural waste, the forestry waste and the industrial organic waste were applied into the preparation of biochar, and the biochar derived from these materials own good adsorption ability (Nautiyal et al. 2016, Khataee et al. 2018). Crop resources are abundant in China. Every year, a large amount of peanut shell was burned. It not only wastes of resources but also pollution of air. It is an urgent problem to develop clean and efficient technology and utilize these agricultural waste resources (Maria et al. 2018).

To improve the adsorption characteristics of biochar, it is usually modified by a clay mineral. In this study, the preparation of biochar from peanut shell supported with clay mineral kaolinite was explored. The biochar@kaolinite (B@K) was obtained. Then, the adsorption ability of B@K to remove dye Acid Orange 7 from aqueous solution was



Fig. 1: The chemical structure of the dye Acid Orange 7.

tested. Additionally, the other goals of the study are: (1) study on the characteristics of B@K; (2) the adsorption kinetics and adsorption isotherms were discussed in details; (3) the adsorption mechanism was explored.

#### MATERIALS AND METHODS

**Dyes and Chemicals:** The dye Acid Orange 7 was chosen as an object in this experiment. It was purchased from Shanghai Chemical Co. Ltd. in China. Its molecular formula is  $C_{16}H_{11}O_4N_2SNa$ . The chemical structure of the dye Acid Orange 7 is shown in Fig. 1.

**Preparation of B@K:** The peanut shells were washed with deionized water, and dried at 80°C for 24 h. The dried peanut shells were crushed and sieved into 80 meshes. 10 g of peanut shell powder was taken into a 200 mL reaction vessel containing 100 mL of distilled water and kept at 140°C for 24 h. After cooling, 80 meshes of biochar powder derived from peanut shells was obtained. 5 g of biochar power and 5 g of clay kaolinite were added to the 200 mL of a beaker containing 100 mL distilled water and stirred for 30 min on a magnetic stirrer. Then, they were dried at 80°C for 24 h to obtain the biochar derived from peanut shells supported with clay mineral kaolinite (B@K).

Effect of contact time on the removal rate: 0.5 g of B@K powder was added into a 250 mL Erlenmeyer flask containing 200 mL of 10 mg/L dye Acid Orange 7, and placed in an incubator at 25°C and 150 r/min. The contact time was 5, 10, 20, 40, 60, 90, 120, 180, 240, 360 and 480 min. The sample was taken from the supernatant, placed in a centrifuge tube and centrifuged at 8000 r/min for 5 min. Then, it was measured with a UV-1600 spectrophotometer at 485 nm.

Effect of the initial concentration of dye on the removal rate: 0.5 g of B@K powder was added into a 250 mL Erlenmeyer flask containing 200 mL of dye Acid Orange 7, and placed in an incubator at  $25^{\circ}$ C and 150 r/min. The contact time was 360 min. The initial dye concentration ranged from 5 to 80 mg/L. The sample was determined with a UV-1600 spectrophotometer at 485 nm.

Analytical methods: The value of pH was measured with a pH probe according to APHA standard method. The concen-

tration of dye Acid Orange 7 was measured with a UV-1600 spectrophotometer at 485 nm.

The removal rate of dye Acid Orange 7 was calculated as follows:

$$Q = \frac{C_0 - C_t}{C_0} \times 100\% \qquad \dots (1)$$

Where,  $C_0$  and  $C_t$  (mg/L) are the initial and equilibrium concentrations of dye Acid Orange 7 in solution respectively. Q is the removal rate of dye Acid Orange 7. The elements of C, H, O and N were determined by Elemental Analyzer (Vario ELIII, Elementar, Germany). BET specific surface area was measured by the Specific Surface Area Meter (Autosorb-iQ3). The particle microstructure of B@K was determined by scanning electron microscopy (JEOL 6500F, Japan) and Transmission electron microscopy (JEOL 6500F, Japan) respectively. The functional groups on the surface of B@K were determined by Fourier transform infrared spectroscopy (Bruker Tensor 27). X-ray photoelectron spectrometer (Krato AXIS Ultra DLD, Japan) and the model Axis-HS (Kratos Analytical) were used to determine the surface composition.

The pseudo-first-order kinetic model and the pseudo-second-order kinetic models were applied in this study to elaborate the adsorption kinetics.

The pseudo-first-order rate is given as (Liu et al. 2016):

$$\ln(q_{e} - q_{t}) = \ln q_{e} - k_{1}t \qquad \dots (2)$$

The pseudo-second-order rate is given as:

$$\frac{t}{q_{t}} = \frac{1}{k_{2}q_{e}^{2}} + \frac{1}{q_{e}}t \qquad \dots(3)$$

Where,  $q_e$  (mg/g) is the amount of adsorbed solute at equilibrium conditions,  $q_t$  (mg/g) is the amount of adsorbed solute at any time t (min),  $k_1$  (h<sup>-1</sup>) and  $k_2$  (g/mg/h) are the model rate constants respectively.

The Langmuir model and Freundlich model were used in this experiment. The Langmuir model and Freundlich model of linear forms are (Ding et al. 2016):

$$\frac{C_e}{q_e} = \frac{1}{K_L q_{\max}} + \frac{C_e}{q_{\max}} \qquad \dots (4)$$

$$\ln q_e = \ln K_F + \frac{1}{n} \ln C_e \qquad \dots (5)$$

Where,  $C_e$  (mg/L) is the equilibrium concentration in the solution,  $q_e(mg/g)$  is the adsorbate adsorbed at equilibrium,  $q_{max}$  (mg/g) is the maximum adsorption capacity, n is the Freundlich constant related to adsorption intensity,  $K_L$ (L/mg) and  $K_F$  ((mg/g)<sup>1/n</sup>) are the adsorption constants for Langmuir and Freundlich models respectively.

Statistical analyses of data: All experiments were repeated in duplicate and the data of results were the mean and the standard deviation (SD). The value of the SD was calculated by Excel Software. All error estimates given in the text and error bars in figures are the standard deviation of means (mean  $\pm$  SD). All statistical significance was noted at  $\alpha = 0.05$ unless otherwise stated.

#### **RESULTS AND DISCUSSION**

**Characteristics of B@K:** The elements C, H, O and N of B@K are 44.21%, 4.18%, 47.16% and 4.45% respectively. BET specific surface area of B@K is 6.15 m<sup>2</sup>/g. The images of SEM and TEM are shown in Fig. 2.

From Fig. 2, it can be concluded that it was a layered and irregular structure. The irregular surface of B@K is beneficial to adsorb.

Fig. 3 is the FT-IR spectrum of B@K. There is a strong adsorption peak in the range from 3000 cm<sup>-1</sup> to 3700 cm<sup>-1</sup>, which may refer to the stretching vibration of a hydroxyl radical group. It indicates that a large number of oxygen-containing functional groups appear on the surface of B@K, such as carboxyl groups, hydroxyl groups, carbonyl groups and so on. The peak at 1645 cm<sup>-1</sup> may correspond to stretching vibration of a carboxyl group, or an ester group, or an aldehyde C = O group. The peaks at 1400 cm<sup>-1</sup> and 1060 cm<sup>-1</sup> may correspond to the aromatic group and C-O-C group respectively. The peaks at 820 cm<sup>-1</sup>, 562 cm<sup>-1</sup> and 472 cm<sup>-1</sup> may correspond to C-H stretching functional group, -COO-bending vibration functional group and S<sub>i</sub>-O-S<sub>i</sub> functional group (Rebitanim et al. 2013).

The surface composition and chemical state of B@K were further investigated by XPS. The C1s XPS spectra of B@K are shown in Fig. 4. The C1s XPS spectra of B@K



Fig. 2: SEM and TEM images of B@K, (a) SEM image, (b) TEM image.



Fig. 3: FT-IR spectrum of B@K

can be the major component with peaks at 284.4 eV, which may be assigned to C/N-O, C-O or C-C bonds. These results suggest that B@K possess considerable amounts of oxygen/ nitrogen containing groups on its surface, which is beneficial for binding dye ions (Mohamed et al. 2016).

## **Effect of contact time on the removal rate:** Fig. 5 is the effect of contact time on the removal rate of dye Acid Orange 7.

As shown in Fig. 5, the adsorption process of dye Acid Orange 7 by B@K can be divided into three stages. At the first stage of 5 min, the removal rate of dye Acid Orange 7 is very fast. It is because the concentration of dye Acid Orange 7 on the surface of the B@K is the highest in the initial stage. The removal rate increases the action of mass transfer. From 5 to 360 minutes, the removal rate is faster, and the removal rate tends to increase slowly with the increase of contact time. When the adsorption process begins, the difference in the concentration of dye between the surface of B@K and liquid gradually decreases, resulting in a gradual decrease in the removal rate. After 360 min, the change of removal rate is very slow and the adsorption reaches an equilibrium state.

**Effect of initial concentration on the removal rate:** The effect of initial concentration of dye Acid Orange 7 on the removal rate is shown in Fig. 6. It can be seen that as the initial concentration of dye Acid Orange 7 increases, the amount of adsorption also gradually increases. This is mainly due to an increase in the difference in the initial concentration of dye Acid Orange 7.

**Sorption kinetics:** According to the data from Fig. 3, Eqn. 2 and Eqn. 3, parameters of the pseudo-first-order kinetic model and the pseudo-second-order kinetic model for the description of dye Acid Orange 7 adsorption onto B@K were calculated. They are given in Table 1.

From Table 1, it can be seen that the adsorption process fits well with the pseudo-second-order kinetics model according to the value of  $R^2(0.9973 > 0.8622)$ . It also indicates that the adsorption process is both physical adsorption and



Fig. 5: Effect of contact time on the removal rate of dye Acid Orange 7 by B@K.



Fig. 6: Effect of the initial concentration of dye Acid Orange 7 on the removal rate by B@K.

chemical adsorption. Chemical adsorption is the main adsorption process.

**Sorption isotherms:** According to the data from Fig. 4, Eqn. 4 and Eqn. 5, parameters of Langmuir isotherm model and Freundlich isotherm model for the description of dye Acid Orange 7 adsorption onto B@K are given in Table 2.

From Table 2, the Langmuir isotherm model can better describe the adsorption isothermal process of B@K on dye Acid Orange 7 according to the value of  $R^2(0.9836 > 0.9623)$ . The adsorption process is monolayer adsorption process. As the initial concentration of dye increases, the amount of adsorption increases and gradually reaches equilibrium.

#### CONCLUSIONS

(1) B@K was a layered and irregular structure. A large number of oxygen-containing functional groups appeared on the surface of B@K, which is beneficial for binding dye ions.

- (2) The adsorption process fits well with the pseudo-secondorder kinetics model. It indicates that the adsorption process is both physical adsorption and chemical adsorption. Chemical adsorption is the main adsorption process.
- (3) Langmuir isotherm model can better describe the adsorption isothermal process of B@K on dye Acid Orange 7. The adsorption process is monolayer adsorption process. As the initial concentration of dye increases, the amount of adsorption increases and gradually reaches equilibrium.

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Table 1: Parameters of the pseudo-first-order kinetic model and the pseudo-second-order kinetic model for the description of dye Acid Orange 7 adsorption onto B@K.

pseudo-first-order	kinetic model		pseudo-second-order kinetic model			
k <sub>1</sub> (min)	q <sub>e</sub> (mø/ø)	R <sup>2</sup>	k <sub>2</sub> (mg/g·min)	q <sub>e</sub> (mg/g)	$R^2$	
0.4815	13.18	0.8622	0.00292	15.46	0.9973	

Table 2: Parameters of the Langmuir isotherm model and Freundlich isotherm model for the description of dye Acid Orange 7 adsorption onto B@K.

Langmuir			Freundlich		
q <sub>m</sub> (mg/g)	K <sub>L</sub>	$R^2$	K <sub>F</sub>	n	$R^2$
101.28	0.0645	0.9836	11.3265	2.1786	0.9623

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